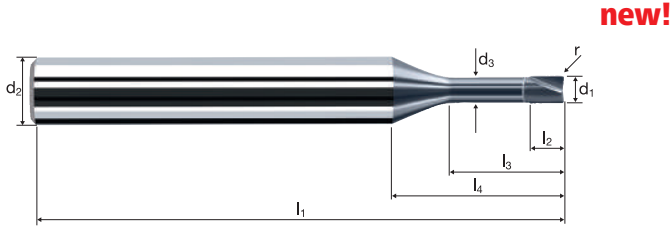


Corner radius end mills Microcut

Shank \varnothing 4mm, cylindrical neck, 5xd



HM XA	λ γ	0° 0°



Rm < 850	Rm 850-1100	Rm 1100-1300	Rm 1300-1500	HRC 48-56	HRC 56-60	Inox Stainless	Ti Titanium	Cobalt-Chrome Gold / Platinum Copper
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Example: Order-N°											X-AL
											X6820
\varnothing Code	d_1 0/-0.01	d_2 h_4	d_3	l_1	l_2	l_3	l_4	r 0/+0.01	α	z	
042	0.40	4.00	0.35	50	0.32	2.00	12.29	0.100	8.5°	2	●
050	0.50	4.00	0.45	50	0.40	2.50	9.28	0.100	10.9°	2	●
060	0.60	4.00	0.55	50	0.48	3.00	9.60	0.100	10.2°	2	●
080	0.80	4.00	0.75	50	0.64	4.00	10.22	0.100	9.1°	2	●
098	1.00	4.00	0.95	50	1.20	5.00	10.85	0.100	8.1°	2	●
100	1.00	4.00	0.95	50	1.20	5.00	10.85	0.200	8.1°	2	●
108	1.20	4.00	1.10	50	1.44	6.00	11.36	0.200	7.2°	2	●
120	1.50	4.00	1.40	50	1.80	7.50	12.30	0.200	6.0°	2	●
140	2.00	4.00	1.90	50	2.40	10.00	13.87	0.200	4.3°	2	●
160	2.50	4.00	2.30	50	3.00	12.50	15.34	0.200	3.0°	2	●
180	3.00	4.00	2.80	50	3.60	15.00	16.91	0.200	1.9°	2	●

