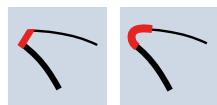
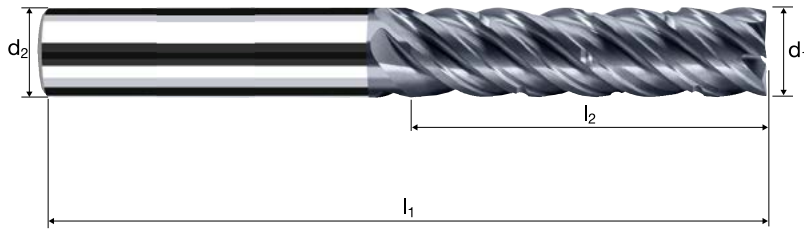
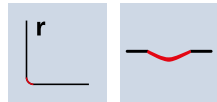


Square end mills E-Cut

Smooth-edged with chip management, medium length version

HM
MG10 λ 45°
 γ 10°

new!



Roughing HPC



Roughing HDC



Finishing



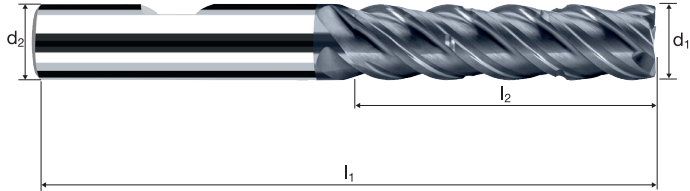
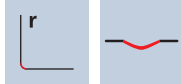
HRC < 24	HRC 24-34	HRC 34-42	HRC 42-48	HRC 48-56			Inox Stainless	Ti Titanium	Cast Iron Tool Steel
--------------------	---------------------	---------------------	---------------------	---------------------	--	--	--------------------------	-----------------------	---------------------------------------

Order-N°	d_1 e8	d_2 h6	l_1	l_2	l_4	r	α		fl	POLYCHROM
P98315252*	3/16	1/4	2 1/4	9/16	0.895	0.004	2.5°		5	●
P98315312	1/4	1/4	2 1/2	3/4	-	0.004	0.0°		5	●
P98315432	3/8	3/8	3	1 1/8	-	0.008	0.0°		5	●
P98315530	1/2	1/2	3 3/4	1 1/2	-	0.008	0.0°		5	●
P98315605	5/8	5/8	4 1/4	1 7/8	-	0.008	0.0°		5	●
P98315652	3/4	3/4	4 3/4	2 1/4	-	0.008	0.0°		5	●
P98415432	3/8	3/8	3	1 1/8	-	0.008	0.0°		5	●
P98415530	1/2	1/2	3 3/4	1 1/2	-	0.008	0.0°		5	●
P98415605	5/8	5/8	4 1/4	1 7/8	-	0.008	0.0°		5	●
P98415652	3/4	3/4	4 3/4	2 1/4	-	0.008	0.0°		5	●
* without chip management only										

Square end mills E-Cut

Smooth-edged with chip management, medium length version

HM
MG10 λ 45°
 γ 10°



Roughing HPC



Roughing HDC



Finishing



HRC < 24	HRC 24-34	HRC 34-42	HRC 42-48	HRC 48-56		Inox Stainless	Ti Titanium	Cast Iron Tool Steel
--------------------	---------------------	---------------------	---------------------	---------------------	--	--------------------------	-----------------------	---------------------------------------

Order-N°	d ₁ e8	d ₂ h6	l ₁	l ₂	l ₄	r	α	fl	POLYCHROM	
									●	◆
P8310140*	2	6	63	7	17.12	0.05	7.0°	4	●	◆
P8310180*	3	6	63	11	20.26	0.05	4.5°	4	●	◆
P8310220*	4	6	63	13	21.39	0.10	3.5°	4	●	◆
P8310260*	5	6	63	16	23.52	0.10	1.5°	4	●	◆
P8310300	6	6	63	21	-	0.10	0.0°	4	●	◆
P8310391	8	8	72	31	-	0.15	0.0°	4	●	◆
P8310450	10	10	84	37	-	0.20	0.0°	4	●	◆
P8310501	12	12	97	44	-	0.20	0.0°	4	●	◆
P8310610	16	16	108	53	-	0.20	0.0°	4	●	◆
P8310682	20	20	122	62	-	0.25	0.0°	4	●	◆
P8410140*	2	6	63	7	17.12	0.05	7.0°	◆	4	●
P8410180*	3	6	63	11	20.26	0.05	4.5°	◆	4	●
P8410220*	4	6	63	13	21.39	0.10	3.5°	◆	4	●
P8410260*	5	6	63	16	23.52	0.10	1.5°	◆	4	●
P8410300	6	6	63	21	-	0.10	0.0°	◆	4	●
P8410391	8	8	72	31	-	0.15	0.0°	◆	4	●
P8410450	10	10	84	37	-	0.20	0.0°	◆	4	●
P8410501	12	12	97	44	-	0.20	0.0°	◆	4	●
P8410610	16	16	108	53	-	0.20	0.0°	◆	4	●
P8410682	20	20	122	62	-	0.25	0.0°	◆	4	●
* without chip management										

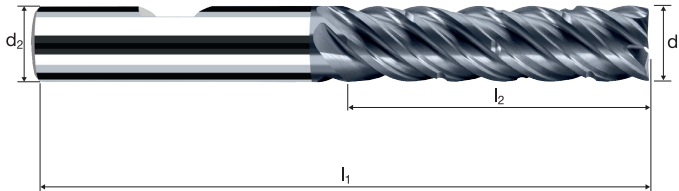
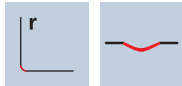
Square end mills E-Cut

Smooth-edged with chip management, medium length version

HM
MG10

λ 45°
 γ 10°

new!



Roughing HPC



Roughing HDC



Finishing



HRC
< 24

HRC
24-34

HRC
34-42

HRC
42-48

HRC
48-56

Inox
Stainless

Ti
Titanium

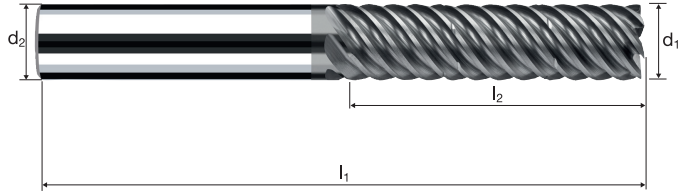
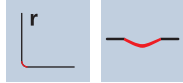
Cast Iron
Tool Steel

Order-N°	d ₁ e8	d ₂ h6	l ₁	l ₂	l ₄	r	α	fl		POLYCHROM
P8315220*	4	6	63	13	21.39	0.10	3.0°	5		●
P8315260*	5	6	63	16	23.52	0.10	1.5°	5		●
P8315300	6	6	63	21	-	0.10	0.0°	5		●
P8315391	8	8	72	31	-	0.15	0.0°	5		●
P8315450	10	10	84	37	-	0.20	0.0°	5		●
P8315501	12	12	97	44	-	0.20	0.0°	5		●
P8315610	16	16	108	53	-	0.20	0.0°	5		●
P8315682	20	20	122	62	-	0.25	0.0°	5		●
P8415220*	4	6	63	13	21.39	0.10	3.0°	◆	5	●
P8415260*	5	6	63	16	23.52	0.10	1.5°	◆	5	●
P8415300	6	6	63	21	-	0.10	0.0°	◆	5	●
P8415391	8	8	72	31	-	0.15	0.0°	◆	5	●
P8415450	10	10	84	37	-	0.20	0.0°	◆	5	●
P8415501	12	12	97	44	-	0.20	0.0°	◆	5	●
P8415610	16	16	108	53	-	0.20	0.0°	◆	5	●
P8415682	20	20	122	62	-	0.25	0.0°	◆	5	●
										●
										●
										●
										●
										●
										●
										●
										●
										●
										●
										●
										●
										●
* without chip management only										

Square end mills E-Cut

Finishing, medium length version with chip management

HM MG10 λ 55°
 γ 10°



new!

Roughing



Finishing



HRC < 24 **HRC 24-34** **HRC 34-42** **HRC 42-48** **HRC 48-56** **Inox Stainless** **Ti Titanium** **Cast Iron Tool Steel**

Order-N°	d_1 e8	d_2 h6	l_1	l_2	l_4	r	α		fl	POLYCHROM	
P8311180*	3	6	63	11	20.26	0.05	4.5°		4	●	
P8311220*	4	6	63	13	21.39	0.10	3.5°		5	●	
P8311260*	5	6	63	16	23.52	0.10	1.5°		5	●	
P8311300	6	6	63	21	-	0.10	0.0°		6	●	
P8311391	8	8	72	31	-	0.15	0.0°		6	●	
P8311450	10	10	84	37	-	0.20	0.0°		7	●	
P8311501	12	12	97	44	-	0.20	0.0°		7	●	
P8311610	16	16	108	53	-	0.20	0.0°		8	●	
P8311682	20	20	122	62	-	0.25	0.0°		8	●	
* without chip management only											