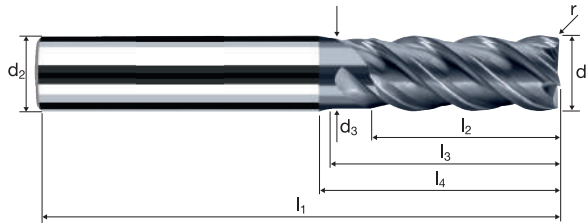
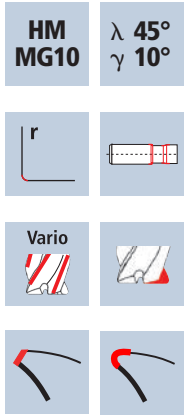


# Corner radius end mills E-Cut

Smooth-edged, normal version, short neck



**new!**

Roughing HPC



Roughing HDC



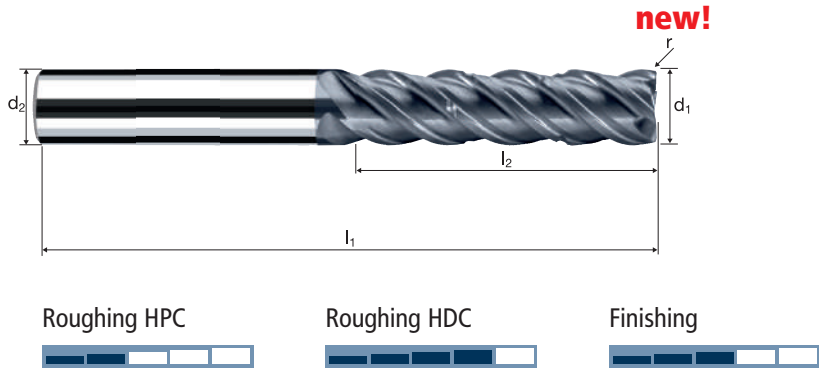
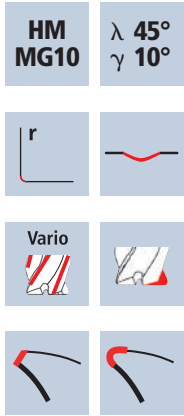
Finishing



Order-N°	d <sub>1</sub> e8	d <sub>2</sub> h6	d <sub>3</sub>	l <sub>1</sub>	l <sub>2</sub>	l <sub>3</sub>	l <sub>4</sub>	r 0/+0.03	α	fl	POLYCHROM
P98307188	0.1250	0.2500	0.114	2.25	0.250	0.376	0.645	0.010	6.0°	4	●
P98307196	0.1250	0.2500	0.114	2.25	0.250	0.376	0.645	0.020	6.0°	4	●
P98307254	0.1875	0.2500	0.171	2.25	0.376	0.626	0.799	0.020	2.5°	4	●
P98307256	0.1875	0.2500	0.171	2.25	0.376	0.626	0.799	0.030	2.5°	4	●
P98307314	0.2500	0.2500	0.226	2.25	0.500	0.670	0.750	0.020	0.0°	4	●
P98307316	0.2500	0.2500	0.226	2.25	0.500	0.670	0.750	0.030	0.0°	4	●
P98307432	0.3750	0.3750	0.344	2.75	0.750	1.009	1.126	0.020	0.0°	4	●
P98307434	0.3750	0.3750	0.344	2.75	0.750	1.009	1.126	0.030	0.0°	4	●
P98307530	0.5000	0.5000	0.461	3.25	1.000	1.225	1.376	0.030	0.0°	4	●
P98307532	0.5000	0.5000	0.461	3.25	1.000	1.225	1.376	0.060	0.0°	4	●
P98307605	0.6250	0.6250	0.587	3.50	1.250	1.397	1.563	0.030	0.0°	4	●
P98307607	0.6250	0.6250	0.587	3.50	1.250	1.397	1.563	0.060	0.0°	4	●
P98307652	0.7500	0.7500	0.711	4.00	1.500	1.694	1.876	0.030	0.0°	4	●
P98307654	0.7500	0.7500	0.711	4.00	1.500	1.694	1.876	0.060	0.0°	4	●
P98407432	0.3750	0.3750	0.344	2.75	0.750	1.009	1.126	0.020	0.0°	◆ 4	●
P98407434	0.3750	0.3750	0.344	2.75	0.750	1.009	1.126	0.030	0.0°	◆ 4	●
P98407530	0.5000	0.5000	0.461	3.25	1.000	1.225	1.376	0.030	0.0°	◆ 4	●
P98407532	0.5000	0.5000	0.461	3.25	1.000	1.225	1.376	0.060	0.0°	◆ 4	●
P98407605	0.6250	0.6250	0.587	3.50	1.250	1.397	1.563	0.030	0.0°	◆ 4	●
P98407607	0.6250	0.6250	0.587	3.50	1.250	1.397	1.563	0.060	0.0°	◆ 4	●
P98407652	0.7500	0.7500	0.711	4.00	1.500	1.694	1.876	0.030	0.0°	◆ 4	●
P98407654	0.7500	0.7500	0.711	4.00	1.500	1.694	1.876	0.060	0.0°	◆ 4	●

# Corner radius end mills E-Cut

Smooth-edged, chip-management, medium length version



<b>HRC</b> < 24	<b>HRC</b> 24-34	<b>HRC</b> 34-42	<b>HRC</b> 42-48	<b>HRC</b> 48-56		<b>Inox</b> Stainless	<b>Ti</b> Titanium	<b>Cast Iron</b> <b>Tool Steel</b>
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Order-N°	d <sub>1</sub> e8	d <sub>2</sub> h6	l <sub>1</sub>	l <sub>2</sub>	l <sub>4</sub>	r 0/+0.03	α	fl	POLYCHROM
P98317188*	0.1250	0.2500	2.25	0.376	0.760	0.010	5.0°	4	●
P98317196*	0.1250	0.2500	2.25	0.376	0.760	0.020	5.0°	4	●
P98317254*	0.1875	0.2500	2.25	0.563	0.893	0.020	2.5°	4	●
P98317256*	0.1875	0.2500	2.25	0.563	0.893	0.030	2.5°	4	●
P98317314	0.2500	0.2500	2.50	0.750	-	0.020	0.0°	4	●
P98317316	0.2500	0.2500	2.50	0.750	-	0.030	0.0°	4	●
P98317432	0.3750	0.3750	3.00	1.126	-	0.020	0.0°	4	●
P98317434	0.3750	0.3750	3.00	1.126	-	0.030	0.0°	4	●
P98317530	0.5000	0.5000	3.75	1.500	-	0.030	0.0°	4	●
P98317532	0.5000	0.5000	3.75	1.500	-	0.060	0.0°	4	●
P98317605	0.6250	0.6250	4.25	1.876	-	0.030	0.0°	4	●
P98317607	0.6250	0.6250	4.25	1.876	-	0.060	0.0°	4	●
P98317652	0.7500	0.7500	4.75	2.250	-	0.030	0.0°	4	●
P98317654	0.7500	0.7500	4.75	2.250	-	0.060	0.0°	4	●
P98417432	0.3750	0.3750	3.00	1.126	-	0.020	0.0°	◆ 4	●
P98417434	0.3750	0.3750	3.00	1.126	-	0.030	0.0°	◆ 4	●
P98417530	0.5000	0.5000	3.75	1.500	-	0.030	0.0°	◆ 4	●
P98417532	0.5000	0.5000	3.75	1.500	-	0.060	0.0°	◆ 4	●
P98417605	0.6250	0.6250	4.25	1.876	-	0.030	0.0°	◆ 4	●
P98417607	0.6250	0.6250	4.25	1.876	-	0.060	0.0°	◆ 4	●
P98417652	0.7500	0.7500	4.75	2.250	-	0.030	0.0°	◆ 4	●
P98417654	0.7500	0.7500	4.75	2.250	-	0.060	0.0°	◆ 4	●
* without chip management only									